

## ABSTRACT OF DISCLOSURE

A printing system having a discrimination mark print function and a discrimination mark print method thereof. The discrimination mark print method of the printing system comprises: setting a discrimination mark print function based on a discrimination mark print function setting menu; formatting print data by including the discrimination mark based on the set discrimination mark print function; and sending the formatted print data to the printer based on the printer driver. As a result, discrimination marks can be printed at the same time data is printed.